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**Problem:** Rural farmers in many developing nations lack an affordable mode of transportation to move produce to market

**Objective:** Design an affordable cargo bike for use in developing nations

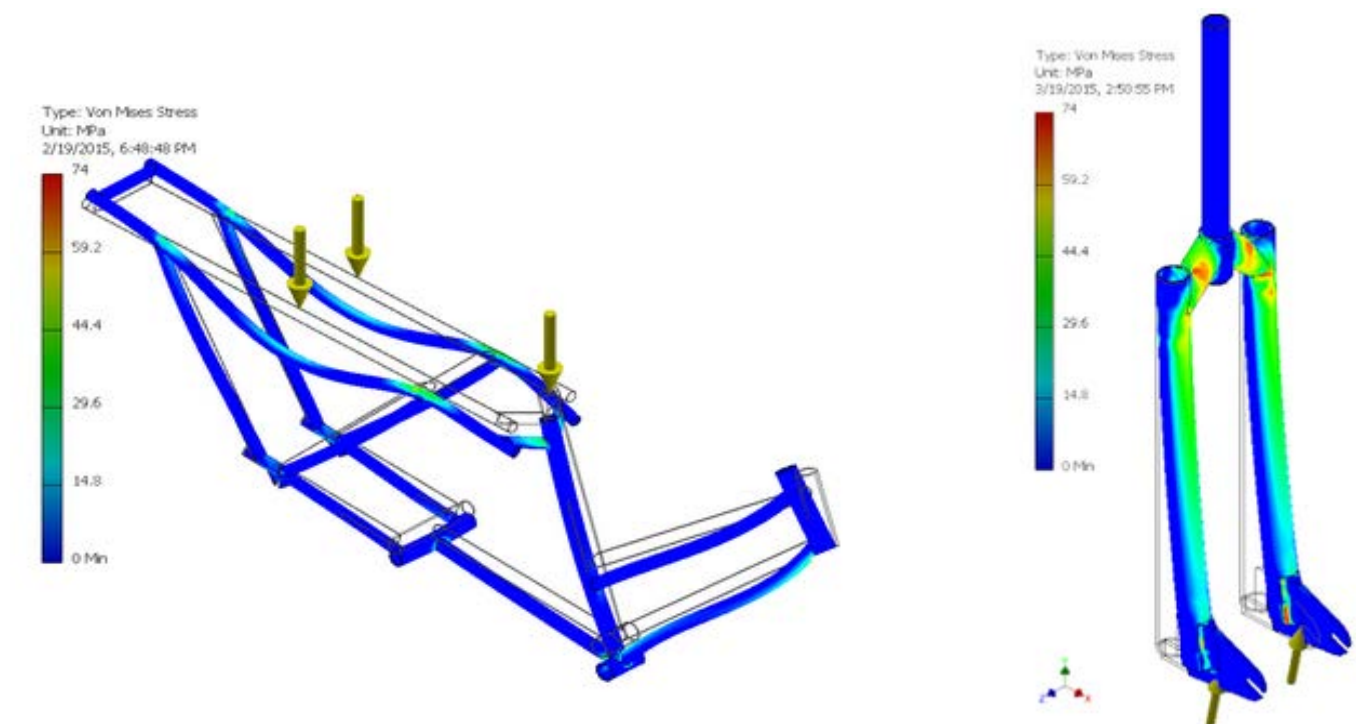
## Frame

### Long bike Design

Long bike with a step through frame:  
Easy and comfortable transportation of goods and persons even of women with long dresses

### Durability

Infinite Loading analysis with a factor of safety of 2.  
2 g force on rack and 1.5 g on saddle  
Endurance limit = 74 MPa



Max Von Mises Stress = 31.1 MPa

Max Von Mises Stress = 68.7 MPa

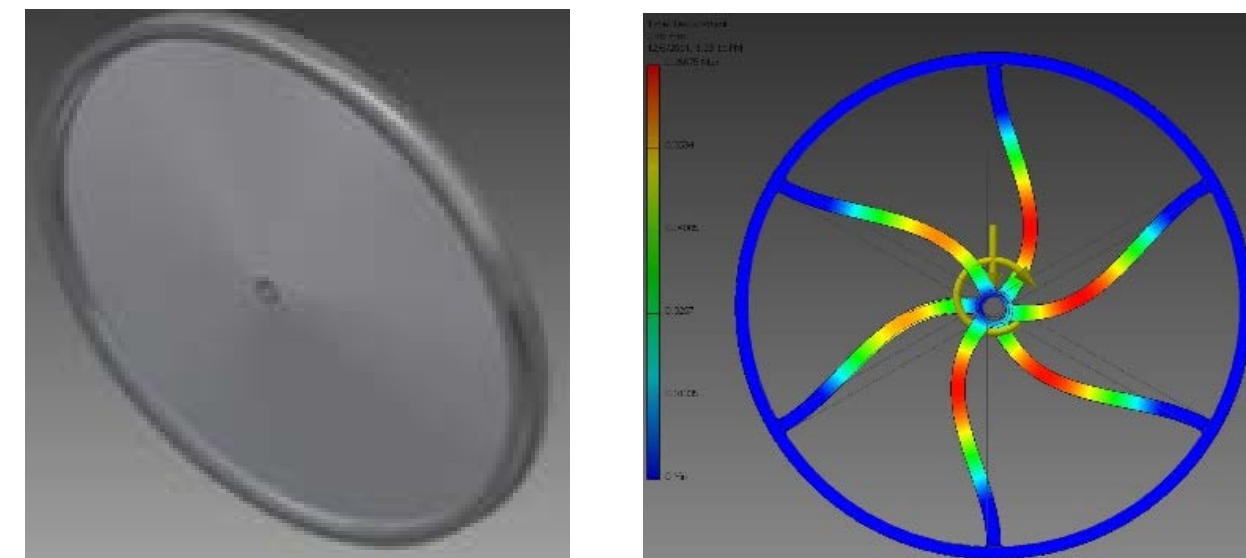
### Manufacturing



Welding quality in Africa is not up to par. Manufacturing of the frame will be completed out of country

## Wheels

### Initial Concepts



Disc wheel  
20kg - \$48

6 spoke wheel  
2.6kg - \$33

### Final Design



Conventional Wheel Kevlar Tire Air Tube  
Decision based on cost and weight: \$16, 0.7kg

### Testing



Puncture Resistance/  
Static Load: >400lb

Tire Wear: 21g mass loss after 43 miles

## Components

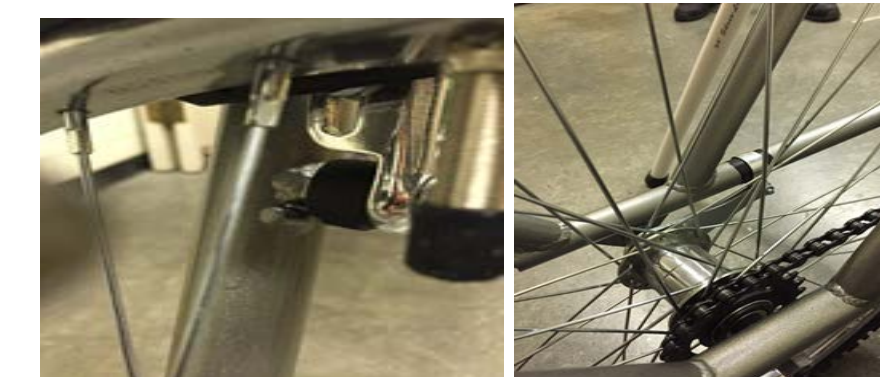
### Kickstand/Chain Tensioner

Kickstand made from simple PVC tube for comfortable and safe loading. DIY chain tensioner to tension that chain and keep it from falling off



### Brakes

Coaster brake in the back for low maintenance V-brake in the front assembled with bolts instead of specialized parts



### Pedals

Wrapped pedals for barefoot riding

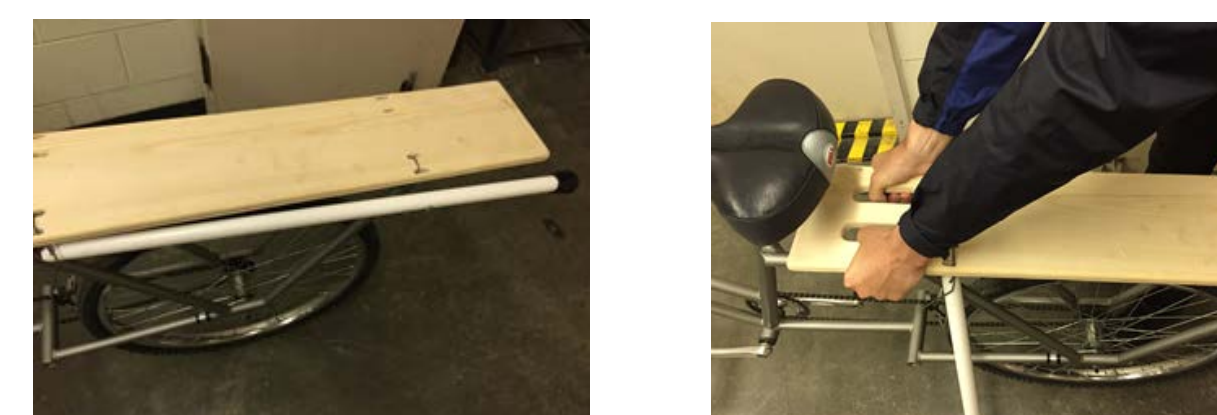


### Fenders

Plastic bottle fenders to keep rider clean from any kickback



### Back Rack



<b>Durability</b>	Type 5 DOM Steel
<b>Carrying Capacity</b>	Back rack: 70 kg Saddle: 100 kg
<b>Affordability</b>	\$114 cost
<b>Repairability</b>	Standard steel tube
<b>Cultural adaptability</b>	Step through frame and chain guard for longer clothing
<b>Comfort</b>	Ergonomic grips, saddle and design

